

BROWN 172N CONC (25-1) V 1

Version Number 1.0
Revision Date 12/22/2001

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : BROWN 172N CONC (25-1) V 1
 Product code : EM00907004
 Chemical Name : Mixture
 CAS-No. : Mixture
 Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Kaolin	1332-58-7	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Rutile, antimony chromium buff	68186-90-3	5 - 10
Spinels, chromium copper black	68186-91-4	5 - 10
C.I. Pigment Brown 33	68186-88-9	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
 Ingestion : May be harmful if swallowed.
 Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.
 Skin : Experience shows no unusual dermatitis hazard from routine handling.

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Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions : None known.

Aggravated by Exposure:

4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

- Flash point** : Not applicable
- Flammable Limits**
- Upper explosion limit : Not applicable
 - Lower explosion limit : Not applicable
- Autoignition temperature** : Not relevant
- Suitable extinguishing media** : Carbon dioxide blanket, Water spray, dry powder, foam.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : None

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

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- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:
C.I. Pigment Brown 33	0.5 mg/m ³	Time Weighted Average (TWA):	as Cr	ACGIH
Iron oxide	5 mg/m ³	Time Weighted Average (TWA):	as Fe	ACGIH
Kaolin	2 mg/m ³	Time Weighted Average (TWA):	Respirable dust.	ACGIH
	5 mg/m ³	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m ³	PEL:	Total dust.	OSHA Z1
	0.5 mg/m ³	Time Weighted Average (TWA):	Total dust. as Cr	ACGIH
Rutile, antimony chromium buff	0.5 mg/m ³	PEL:	Total dust. as Cr	OSHA Z1
	0.5 mg/m ³	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m ³	PEL:	Total dust. as Sb	OSHA Z1
	0.5 mg/m ³	Time Weighted Average (TWA):	as Cr	ACGIH
Spinel, chromium copper black	0.5 mg/m ³	Time Weighted Average (TWA):	as Cr	ACGIH
Titanium dioxide	10 mg/m ³	Time Weighted Average (TWA):	Total dust.	ACGIH
	15 mg/m ³	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets, slabs	Specific Gravity	: Not determined
Color	: BROWN	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

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Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
1332-58-7	Kaolin	Systemic effects	Respiratory system, digestive system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Additional Health Hazard Information:

Spinels, chromium copper black 68186-91-4 The trivalent form has a low order of acute toxicity but may cause dermatitis, pulmonary sensitization and corrosive effect on eyes.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	:	Not applicable

13. DISPOSAL CONSIDERATIONS

Product	:	Like most thermoplastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	:	Not regulated for transportation.
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ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.

California Proposition 65 : This product does not contain a substance listed by California Prop 65.

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM III COMPOUNDS ZINC COMPOUNDS	68186-88-9	12.24
CHROMIUM III COMPOUNDS ANTIMONY COMPOUNDS	68186-90-3	7.24
CHROMIUM III COMPOUNDS COPPER COMPOUNDS	68186-91-4	5.74
COPPER COMPOUNDS	7681-65-4	0.39

Canadian Regulations:

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
68186-88-9
105-60-2
7681-65-4
1309-37-1
7681-11-0
68186-90-3
7631-86-9
68186-91-4
57-11-4

DSL : Listed.

National Inventories:

Australia AICS : Not determined.

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China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Not determined.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.